Balflex®

INDUSTRIAL COUPLINGS CATALOGUE 2018

Manual State

European Technology

Established since 1963, **Balflex**[®] is a European international group of companies dedicated to the design, production, assembly and distribution of all types of high-tech products for conduction of fluids, measuring of pressure and power transmission at very high quality level.

55 years of know-how and expertise in this field, makes **Balflex**[®] the first choice for the mining, agriculture, off-shore and construction industries.

Today the **Balflex®** Group covers worldwide users through our own company's production facilities, branches and net of certified distributors.

Balflex[®] valorizes the inside meaning of the words we use: *Excellence* the quality of being outstanding; *Innovation* the action or process of innovating; *Partnership* cooperation relationship between two or more people, having in mind a common goal; *Tradition* way of thinking or acting, inherited from previous generations.

Quality

Quality is very important for us. We have fully equipped, modern laboratories and equipment, employing the industries most experienced personnel.

Balflex[®] has earned various certifications for our Management Systems and Products. This reliable and consistent approach has allowed us to achieve our ISO 9001:2015 certification. At Balflex[®] quality and service always comes first. We are dedicated to continue the development of new products with a strong emphasis on quality.



Industrial Couplings

Balflex® industrial couplings are designed for use with **Balflex®** industrial hoses.

The range of **Balflex®** industrial couplings is produced according to **Balflex®** and to other widespread industrial specifications. **Balflex®** has optimized the construction of these industrial couplings in order to assure top rated performance, reliability and economy.

The present catalogue comprises:		The Balflex® industrial couplings part code is composed of three groups of digits:							
		44		Х.	X	XX	XXX	Μ	
		Α	В			С	D	E	
	Cam and groove lock couplings	 A series B design type C nominal diameter (nominal diameter in " x 1 ex: 150 stands for 1.5 inches) D step-down size or modified construction re ence (only where applicable) E material: no letter = carbon steel, zinc plate 		n refer- lated;					
	Compressed air lines couplings	polyar	ainless s mide (ny ninum; B	lon); (CI -	cast i			
	Shank type fittings	may b notice purpo imply manu produ	truction be change. The data ses only any war facturer ict not in s instruc	ged at ata co and ranty with confo	t any intair does othe the p orma	/ time hed h for not er that produ	e withou erein is enlarge, in provid ct. Any with the	inform amen ed by use of manu	r nation d or the the
	Clamps	Some or sol Pleas	tems in t items a d only in e refer to al depar	re sul mult o the	bject iples price	ted to of st	minimu tandard	m qua quanti	antities ties.

Cam and Groove Couplings



pag. 07 pag. 08 pag. 08	TYPE A TYPE B TYPE C TYPE D TYPE E TYPE F TYPE DC TYPE DC HANDLES

Balflex[®]

TYPE A

44.A - Type A Cam Lock

Male Groove x Female Thread Connection

MATERIALS: Aluminum (add an "AL" at the end of the REFERENCE); MATERIALS: Aluminum (add an "AL at the end of the REFERINCE); Stainless Steel (add an "S" at the end of the REFERENCE); Polypropylene (add an "PP" at the end of the REFERENCE); Brass (add an "BR" at the end of the REFERENCE) THREADS: all NPT threads; also available with other threads on proquest on request $\ensuremath{\textbf{OTHER PARTS:}}$ jump sizes, 90° elbows and other modified parts on request



Size	Reference Thread NPT	Reference Thread BSP
1/2"	44.A010.050	44.A000.050
3/4"	44.A010.075	44.A000.075
1"	44.A010.100	44.A000.100
1.1/4"	44.A010.125	44.A000.125
1.1/2"	44.A010.150	44.A000.150
2"	44.A010.200	44.A000.200
2.1/2"	44.A010.250	44.A000.250
3"	44.A010.300	44.A000.300
4"	44.A010.400	44.A000.400
5"	44.A010.500	44.A000.500
6"	44.A010.600	44.A000.600

TYPE B

44.B - Type B Cam Lock

Female Cam Handles x Male Thread Connection, all females with additional safety pin holes

MATERIALS: Aluminum (add an "AL"at the end of the REFERENCE); Stainless Steel (add an "S" at the end of the REFERENCE); Polypropylene (add an "PP" at the end of the REFERENCE); Brass (add an "BR" at the end of the REFERENCE) THREADS; all NPT threads; also available with other threads

OTHER PARTS: jump sizes, 90° elbows and other modified parts on request





Size	Reference Thread NPT	Reference Thread BSP
1/2"	44.B010.050	44.B000.050
3/4"	44.B010.075	44.B000.075
1"	44.B010.100	44.B000.100
1.1/4"	44.B010.125	44.B000.125
1.1/2"	44.B010.150	44.B000.150
2"	44.B010.200	44.B000.200
2.1/2"	44.B010.250	44.B000.250
3"	44.B010.300	44.B000.300
4"	44.B010.400	44.B000.400
5"	44.B010.500	44.B000.500
6"	44.B010.600	44.B000.600
5"	44.B010.500	44.B000.500

Т

TYPE C

44.C - Type C Cam Lock

Female Cam Handles x Hose Nipple

Connection, all females with additional safety pin holes

MATERIALS: Aluminum (add an "AL"at the end of the REFERENCE); Stainless Steel (add an "S" at the end of the REFERENCE); Polypropylene (add an "PP" at the end of the REFERENCE); Brass (add an "BR" at the end of the REFERENCE) OTHER PARTS: jump sizes, 90° elbows and other modified parts on request







Size	Reference
1/2"	44.C010.050
3/4"	44.C010.075
1"	44.C010.100
1-1/4"	44.C010.125
1-1/2"	44.C010.150
2"	44.C010.200
2-1/2"	44.C010.250
3"	44.C010.300
4"	44.C010.400
5"	44.C010.500
6"	44.C010.600





6

TYPE D



Female Cam Handles x Female Thread Conn. All females with additional safety pin holes.

MATERIALS: Aluminum (add an "AL" at the end of the REFERENCE); Stainless Steel (add an "S" at the end of the REFERENCE); Polypropylene (add an "PP" at the end of the REFERENCE); Brass (add an "BR" at the end of the REFERENCE) THREADS: all NPT threads; also available with other threads on request

 $\ensuremath{\textbf{OTHER PARTS:}}$ jump sizes, 90^* elbows and other modified parts on request





Size	Reference Thread NPT	Reference Thread BSP
1/2"	44.D010.050	44.D000.050
3/4"	44.D010.075	44.D000.075
1"	44.D010.100	44.D000.100
1.1/4"	44.D010.125	44.D000.125
1.1/2"	44.D010.150	44.D000.150
2"	44.D010.200	44.D000.200
2.1/2"	44.D010.250	44.D000.250
3"	44.D010.300	44.D000.300
4"	44.D010.400	44.D000.400
5"	44.D010.500	44.D000.500
6"	44.D010.600	44.D000.600

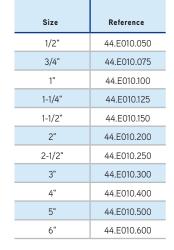


44.E - Type E Cam Lock Male Groove x Hose Nipple Connection

MATERIALS: Aluminum (add an "AL" at the end of the REFERENCE); Stainless Steel (add an "S" at the end of the REFERENCE); Polypropylene (add an "PP" at the end of the REFERENCE); Brass (add an "BR" at the end of the REFERENCE) OTHER PARTS: jump sizes, 90° elbows and other modified parts on request







TYPE F

44.F - Type F Cam Lock

Male Groove x Male Thread Connection

MATERIALS: Aluminum (add an "AL" at the end of the REFERENCE); Stainless Steel (add an "S" at the end of the REFERENCE); Polypropylene (add an "PP" at the end of the REFERENCE); Brass (add an "BR" at the end of the REFERENCE) THREADS: all NPT threads; also available with other threads on request

OTHER PARTS: jump sizes, 90° elbows and other modified parts on request





Size	Reference Thread NPT	Reference Thread BSP
1/2"	44.F010.050	44.F000.050
3/4"	44.F010.075	44.F000.075
1"	44.F010.100	44.F000.100
1.1/4"	44.F010.125	44.F000.125
1.1/2"	44.F010.150	44.F000.150
2"	44.F010.200	44.F000.200
2.1/2"	44.F010.250	44.F000.250
3"	44.F010.300	44.F000.300
4"	44.F010.400	44.F000.400
5"	44.F010.500	44.F000.500
6"	44.F010.600	44.F000.600





TYPE DC

44.DC - Type DC Cam Lock

Female Cam Handles Dust Cap, all females with additional safety pin holes

MATERIALS: Aluminum (add an "AL" at the end of the REFERENCE); Stainless Steel (add an "S" at the end of the REFERENCE); Polypropylene (add an "PP" at the end of the REFERENCE); Brass (add an "BR" at the end of the REFERENCE)







Size	Reference
1/2"	44.DC10.050
3/4"	44.DC10.075
1"	44.DC10.100
1-1/4"	44.DC10.125
1-1/2"	44.DC10.150
2"	44.DC10.200
2-1/2"	44.DC10.250
3"	44.DC10.300
4"	44.DC10.400
5"	44.DC10.500
6"	44.DC10.600

TYPE DP

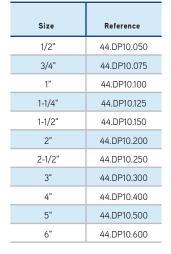
44.DP - Type DP Cam Lock

Male Groove Dust Plug

MATERIALS: Aluminum (add an "AL" at the end of the REFERENCE); Stainless Steel (add an "S" at the end of the REFERENCE); Polypropylene (add an "PP" at the end of the REFERENCE); Brass (add an "BR" at the end of the REFERENCE)









HANDLES

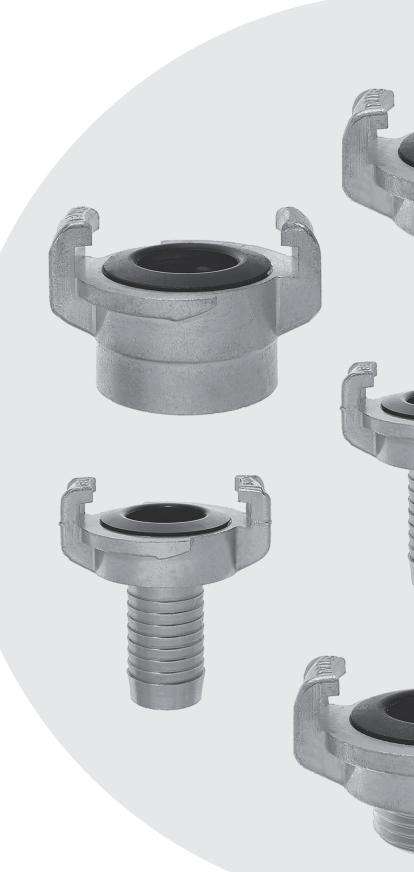
44.HP - Cam Lock Handles

Cam Lock Handles for Female Cam Handles Connectors

MATERIALS: Aluminum (add an "AL" at the end of the REFERENCE); Stainless Steel (add an "S" at the end of the REFERENCE); Polypropylene (add an "PP" at the end of the REFERENCE); Brass (add an "BR" at the end of the REFERENCE) OTHER PARTS: elbow handles; stainless steel and spring steel rings; NBR, EPDM, Viton and Teflon gaskets; pins; clips



Compressed Air lines couplings



- AMERICAN TYPE
- pag. 12 HOSE END
- pag. 12 **FEMALE**
- pag. 12 MALE

GERMAN TYPE

- pag. 13 HOSE END
- pag. 13 **FEMALE**
- pag. 13 MALE

Balflex[®]

AMERICAN TYPE - CROWFOOT

HOSE END

44.HE10 - Air Lock Hose End

Air Lock x Hose Nipple Connection, two-lug from 1/4" up to 1" / four-lug from 1.1/4" up to 2"

MATERIALS: add the material code letters at the end of the part number: for cast iron add "CI" (ex: 44.HE10.050 CI) CONSTRUCTION: universal two-lug construction up to 1" (see male threaded part shown below); universal four-lug construction for 14/4" in the 2" cap nictured chorue 1-1/4" up to 2" as pictured above WARNING: not intended for steam service



Size	Reference
1/4"	44.HE10.014
3/8"	44.HE10.038
1/2"	44.HE10.050
5/8"	44.HE10.063
3/4"	44.HE10.075
1"	44.HE10.100
1-1/4"	44.HE10.125
1-1/2"	44.HE10.150
2"	44.HE10.200

FEMALE

44.FE10 - Air Lock Female

Air Lock x Female NPT Thread Connection, two-lug from 1/4" up to 1" / four-lug from 1.1/4"up to 2"

MATERIALS: add the material code letters at the end of the part number: for cast iron add "CI" (ex: 44.FE10.050 CI) CONSTRUCTION: universal two-lug construction up to 1" (see male threaded part shown below); universal four-lug construction for 1-1/4" up to 2" as pictured above **THREADS:** all NPT threads; also available with other threads on request WARNING: not intended for steam service



Size	Reference
1/4"	44.FE10.014
3/8"	44.FE10.038
1/2"	44.FE10.050
5/8"	44.FE10.063
3/4"	44.FE10.075
1"	44.FE10.100
1-1/4"	44.FE10.125
1-1/2"	44.FE10.150
2"	44.FE10.200

MALE

44.ME10 - Air Lock Male

Air Lock x Male NPT Thread Connection, two-lug from 1/4" up to 1" / four-lug from 1.1/4"up to 2"

MATERIALS: add the material code letters at the end of the part number: for cast iron add "CI" (ex: 44.ME10.050 CI) CONSTRUCTION: universal two-lug construction up to 1" (pictured above); universal four-lug construction for 1-1/4" up to 2" as in the female threaded part 44.FA10 above THREADS: all NPT threads; also available with other threads

on request WARNING: not intended for steam service



Size	Reference
1/4"	44.ME10.014
3/8"	44.ME10.038
1/2"	44.ME10.050
5/8"	44.ME10.063
3/4"	44.ME10.075
1"	44.ME10.100
1-1/4"	44.ME10.125
1-1/2"	44.ME10.150
2"	44.ME10.200





GERMAN TYPE

HOSE END

44.HE12 - Air Lock Hose End

Air Lock x Hose Nipple Connection, two-lug from 1/4" up to 1" / four-lug from 1.1/4" up to 2"

MATERIALS: add the material code letters at the end of the part number: for cast iron add "CI" (ex: 44.HE12.050 CI) CONSTRUCTION: universal two-lug construction up to 1" (see male threaded part shown below): universal four-lug construction for 1-1/4" up to 2" as pictured above WARNING: not intended for steam service



Size	Reference
1/4"	44.HE12.014
3/8"	44.HE12.038
1/2"	44.HE12.050
5/8"	44.HE12.063
3/4"	44.HE12.075
1"	44.HE12.100
1-1/4"	44.HE12.125
1-1/2"	44.HE12.150
2"	44.HE12.200

FEMALE

44.FE12 - Air Lock Female

Air Lock x Female BSPT Thread Connection, two-lug from 1/4" up to 1" / four-lug from 1.1/4"up to 2"

MATERIALS: add the material code letters at the end of the part number: for cast iron add "CI" (ex: 44.FE12.050 CI) CONSTRUCTION: universal two-lug construction up to 1" (see male threaded part shown below); universal four-lug construction for 1-1/4" up to 2" as pictured above THREADS: all NPT threads; also available with other threads on proquest on request WARNING: not intended for steam service



Size	Reference
1/4"	44.FE12.014
3/8"	44.FE12.038
1/2"	44.FE12.050
5/8"	44.FE12.063
3/4"	44.FE12.075
1"	44.FE12.100
1-1/4"	44.FE12.125
1-1/2"	44.FE12.150
2"	44.FE12.200

MALE

44.ME12 - Air Lock Male

Air Lock x Male BSPT Thread Connection, two-lug from 1/4" up to 1" / four-lug from 1.1/4"up to 2"

MATERIALS: add the material code letters at the end of the part number: for cast iron add "CI" (ex: 44.ME12.050 CI) CONSTRUCTION: universal two-lug construction up to 1" (pictured above); universal four-lug construction for 1-1/4" up to 2" as in the female threaded part 44.FA12 above THREADS: all NPT threads; also available with other threads

on request WARNING: not intended for steam service



Size	Reference
1/4"	44.ME12.014
3/8"	44.ME12.038
1/2"	44.ME12.050
5/8"	44.ME12.063
3/4"	44.ME12.075
1"	44.ME12.100
1-1/4"	44.ME12.125
1-1/2"	44.ME12.150
2"	44.ME12.200

Shank type fittings







pag. 16	ТҮРЕ КС
pag. 16	ТҮРЕ КМ



ТҮРЕ КС

44.KC10 - KC Male Nipple

Male NPT Thread x Hose Nipple Connection

MATERIALS: in carbon steel, zinc plated; also available in other materials (add the material code letters at the end of the part number: for stainless steel AISI 304 add "S" (ex: 44.KC10.050 S); for polypropylene add "PP"; for polyamide (nylon) add "PA"; for cast iron add "Cl"; for brass add "BR") THREADS: all NPT threads; also available with other threads

OTHER PARTS: unplated carbon steel (oil protected) on request; modified parts on request



Size	Reference
1/2"	44.KC10.050
3/4"	44.KC10.075
1"	44.KC10.100
1-1/4"	44.KC10.125
1-1/2"	44.KC10.150
2"	44.KC10.200
2-1/2"	44.KC10.250
3"	44.KC10.300
4"	44.KC10.400
5"	44.KC10.500
6"	44.KC10.600

TYPE KM

44.KM10 - KM Hose Mender

Hose Nipple x Hose Nipple Connection

MATERIALS: in carbon steel, zinc plated; also available in other materials (add the material code letters at the end of the part number: for stainless steel AISI 304 add "S" (ex: 44.KMI0.050 S); for polyponylene add "PP"; for polypamide (nylon) add "PA"; for cast iron add "CI"; for brass add "BR")

OTHER PARTS: unplated carbon steel (oil protected) on request



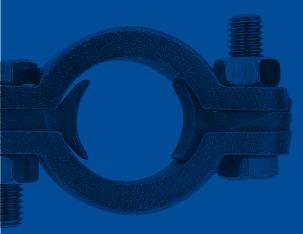
Size	Reference
1/2"	44.KM10.050
3/4"	44.KM10.075
1"	44.KM10.100
1-1/4"	44.KM10.125
1-1/2"	44.KM10.150
2"	44.KM10.200
2-1/2"	44.KM10.250
3"	44.KM10.300
4"	44.KM10.400
5"	44.KM10.500
6"	44.KM10.600

16 www.balflex.com

Clamps







pag. 20	DOUBLE BOLT
pag. 20	WORM DRIVE



DOUBLE BOLT

85.DB01 - Double Bolt Clamp Male NPT Thread x Hose Nipple Connection



ø Range (mm)		
From	То	Reference
17	22	85.DB01.022
22	29	85.DB01.029
29	34	85.DB01.034
33	40	85.DB01.040
41	49	85.DB01.049
48	60	85.DB01.060
60	87	85.DB01.076
89	94	85.DB01.094
95	115	85.DB01.115

WORM DRIVE

85.0008 / 0013 - Worm Drive Clamp

STEEL: 8mm large from model 85.0008.13 to model 85.0008.19; 13mm large from model 85.0013.025 to model 85.0013.300



ø Range (mm)		
From	To	Reference
9	13	85.0008.013
10	16	85.0008.016
13	19	85.0008.019
16	25	85.0013.025
19	29	85.0013.029
22	32	85.0013.032
25	38	85.0013.038
32	44	85.0013.044
35	51	85.0013.051
38	57	85.0013.057
44	64	85.0013.064
51	70	85.0013.070
64	76	85.0013.076
70	89	85.0013.089
76	92	85.0013.092
78	101	85.0013.101
91	114	85.0013.114
105	127	85.0013.127
118	140	85.0013.140
130	152	85.0012.152
150	175	85.0013.175
180	200	85.0013.200
200	225	85.0013.225
251	300	85.0013.300





Portugal

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Brasil

R. Padre Cesari Lelli, 1014 Rodovia BR-116 CEP 83420-000 Quatro Barras/PR Tel: (55) 41 3671 3450 Fax: (55) 41 3671 3502 Email: *comercial@balflex.com.br*



An ISO 9001:2015 Company:



